

# STEEL DRUM SINGLE / INNER PACKAGING

Manufactured and tested under BS. 5750 Quality Control and specifications.  
Manufactured to BS. 814 the relevant British Standard.

SPECIFICATION SHEET:

## SINGLE / INNER PACKAGING

**CODE:112**

AND **CODE 113**

FOR PACKAGING GROUPS:

I II III  
X Y Z

### MANUFACTURING PROCESS:

The body is rolled with double seamed and solution flanged head and base.

The drum is **externally blue for lacquer lined (CODE 112)** and **black for internally plain (CODE 113)**

### TESTING METHODS:

This drum is tested to 550kpa and capable of surviving 1.8m drop test without leakage.

### SPECIFICATIONS:

**CODE 112** Internally Lacquer lined with epoxy phenolic lacquer.

**CODE 113** Internally plain.

For: Group I Liquids up to a Relative Density of 1.2

### NOTES:

These drums are available in larger capacities.

This drum can be used as inner packaging within our Code 114 4G approved fibreboard outer.

Please visit our website for more information, [www.air-sea.co.uk](http://www.air-sea.co.uk)

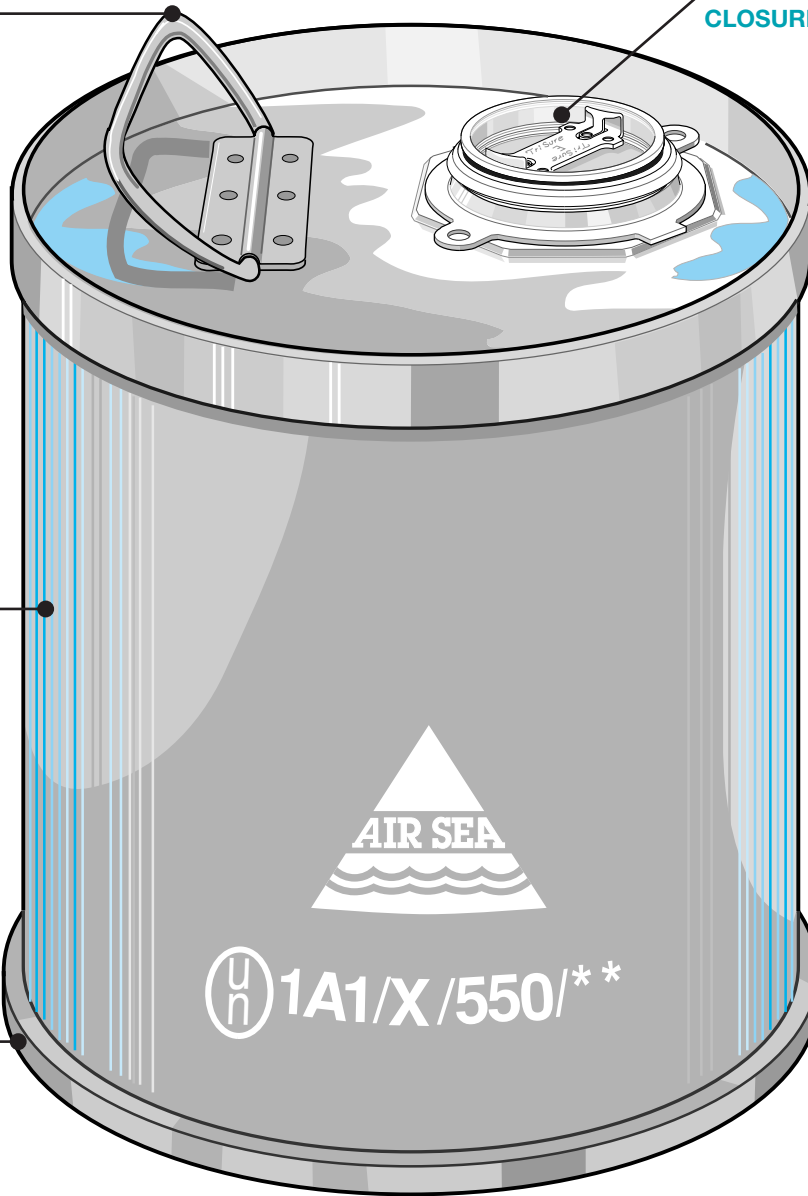
\*\* Denotes year of manufacture

STEEL DROP HANDLE

2" TRISURE CLOSURE

ROLLED and SIDE SEAMED BODY

SEAMED and SOLUTIONED CHIMBS



### SPECIFICATIONS:

Material:	Cold reduced mild steel, not oiled material type CR4/BS 1449		
Body Thickness:	0.62mm	Base: 0.80mm	Head: 0.80mm
Dimensions:	Dia. 208mm		Height: 216mm
Side Seams:	Welded		
End Seams:	Double Seamed and solutioned		
Closure:	2" (51mm) Trisure in head		
Washers:	Black nitrile		
Closure Torque:	30Nm		
Internal:	Plain (CODE 113)	Lacquered (CODE 112)	
Handle:	Steel drop handle		
Gross Weight:	1.43Kg		



**AIR SEA CONTAINERS LTD.**

521 Cavendish Street  
Birkenhead, CH41 8FZ  
Great Britain

**Tel: +44 (0) 151 653 1500**

**Fax: +44 (0) 151 653 1515**

Web site: [www.airseadg.com](http://www.airseadg.com)

E-mail: [uk@airseadg.com](mailto:uk@airseadg.com)