

## ASSEMBLY WITH ONE INNER PACKAGING

19mm  
**Tri-Sure®**  
**BUNG**

1 LITRE  
**TINPLATE DRUM**

**(Code 3)**  
**SINGLE INNER**  
**PACKAGING**

(See overleaf for list of approved inners and multiple inner packaging configuration)

**Vermiculite**  
**(Code 38)**

Fill all remaining spaces

**Flaps**

**BUFFER PARTITIONS**

(4-Sides Interlock)

**Code 44**  
version has  
**FLAMMABLE HAZARD LABEL** Pre printed

**Vermiculite**  
**(Code 38)**  
Fill around the Container

**ASSEMBLY DETAILS:**

**FIBREBOARD BOX: 4G OUTER**

**CODE:1**  
**CODE 44**

**(WITH FLAMMABLE HAZARD LABEL)**

**GB/0582**

**FOR PACKING GROUPS:**

I II III  
X Y Z



**4G/X11/S/\*\***  
**GB/0582**

\*\* Denotes year of manufacture

**External Dimensions:**

180 x 180 x 310mm

**Internal Dimensions:**

100 x 100 x 300mm

**NOTES:**

Each **Fibreboard Box OUTER 4G** is U.N Certified to contain specific **INNERS** in specific conformations. The approved mode of packing **must be** strictly adhered to in order to comply with U.N. Regulations.

Vermiculite IS required as absorbent filling of the remaining available space.

Once closed, box **must be** sealed with 50mm adhesive tape in a 'U' shape.

An evenly distributed layer of Vermiculite must cover the bottom and top of the packing spaces.

## APPROVED INNERS (ONE INNER PER OUTER BOX)

Code	Volume (ml)	Material	Code	Volume (ml)	Material
891	625	Aluminium	79	2000	LDPE
5	1000	Aluminium	129 or 143	250	Glass Reagent (140 or 180C)
182	1250	Aluminium	130 or 144	500	Glass Reagent (140 or 180C)
87	300	LDPE	131 or 145	1000	Glass Reagent (140 or 180C)
9	500	LDPE	3 or 47	1000	Tinplate (Lacquered or Plain)
88	750	LDPE	51 or 52	1000	Tinplate (Lacquered or Plain)
8	1000	LDPE	54 or 377	2000	Tinplate (Lacquered or Plain)

## ASSEMBLY WITH MULTIPLE INNER PACKAGINGS

### ASSEMBLY DETAILS:

## FIBREBOARD BOX: 4G OUTER

**CODE:1**  
**CODE 44**

(WITH FLAMMABLE HAZARD LABEL)

**GB/0582**

FOR PACKING GROUPS:

I II III  
X Y Z



4G/X11/S/\*\*  
GB/0582

\*\* Denotes year of manufacture

**External Dimensions:**

180 x 180 x 310mm

**Internal Dimensions:**

100 x 100 x 300mm

### NOTES:

Each **Fibreboard Box OUTER 4G** is U.N. Certified to contain specific **INNERS** in specific conformations. The approved mode of packing **must be** strictly adhered to in order to comply with U.N. Regulations.

(1) Assemble the box and tape at the base with 50mm adhesive tape in a "U" shape before adding the buffer partitions. Then add a small layer of vermiculite.

(2) Place the first inner into the box and add vermiculite to just above the level of the inner packaging.

(3) Add a layer pad, a small layer of vermiculite and repeat step 2.

(4) If packing 3 inners repeat step 3.

(5) If packing 4 inners repeat step 3.

(6) Fill all void spaces within the box and once closed, seal with 50mm adhesive tape in a 'U' shape.

**Vermiculite (Code 38)**

Fill all remaining spaces

(Code 38)

**Layer Pads (Code 155)**

Sold separately

**Flaps**

**BUFFER PARTITIONS (4-Sides Interlock)**



## APPROVED INNERS (MULTIPLE INNERS PER OUTER BOX)

Code	Volume (ml)	Material	Quantity to pack	Layer Pads Required
83	200	LDPE	2	1
80	250	LDPE	2	1
569 or 60	250	Tinplate (Lacquered or Plain)	4	3
59	500	Tinplate (Lacquered)	2	1
533 or 53	500	Tinplate (Lacquered or Plain)	3	2